



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 67169

Wednesday, March 09, 2011 12:53:16 PM



Page 2

Item ID: D3049-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 3/9/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 3/16/2011 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

140

QC8- Inspect parts - second check

0.00

M.A 11/03/22

6

4



QC

Memo

0.00

Quality Control

170

Identify as per dwg & Stock Location: PPP

0.00

Packaging



Packaging

Memo

67168

0.00

11/3/22 (6)

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/23

mf  
11-03-22

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# Picklist Print

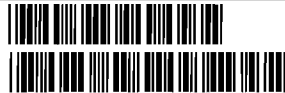
Wednesday, March 09, 2011 12:53:23 PM

Page 1

Work Order ID: 67169

Parent Item: D3049-1

Parent Item Name: Bearpaw




Start Date: 3/9/2011

Required Date: 3/16/2011

Start Qty: 6.00

Required Qty: 6.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB10  UHMW 1" Black		Purchased	No			120	sf	352.1000	3.4	20.4			



B11-3-10

### Location

### Loc Qty

### Loc Code

MAT

352.1

115955

38.8

116554

108.3

116796

12

116797

193

116797

**Dart Aerospace Ltd**

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<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	07169
<b>Description:</b> Bearpaw		<b>Part Number:</b>	D3049-1
<b>Inspection Dwg:</b> D3049 <b>Rev:</b> A1		<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	Ø0.260	+0.005/-0.000	260	✓		vern 21-3	
B	0.93	+/-0.030	925	✓			
C	0.40	+0.030/-0.000	411	✓			
D	2.00	+/-0.030	2.00	✓			
E	10.250	+/-0.010	10.250	✓			
F	4.540	+/-0.030	4.540	✓			
G	5.88	+/-0.030	5.880	✓			
H	0.38	+/-0.030	380	✓			
I	11.50	+/-0.030	11.50	✓			
J	0.07 x 45°	+0.030/-0.010	0.065 x 45°	✓			
K	0.44 - 0.47	+/-0.000	465	✓			
L	R0.25	+/-0.030	250	✓		R-G	
M	0.38	+/-0.010	389	✓			
N	0.95	+0.030/-0.010	962	✓			
O	0.69	+/-0.030	700	✓			
P	0.20	+/-0.030	185	✓			
Q	23.00	+/-0.030	23.00	✓		m-tape	
R	0.25 x 45°	+/-0.030	245 x 45°	✓			

<b>Measured by:</b>	21	<b>Audited by:</b>	K.A	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	11/03/22	<b>Date:</b>	11/03/22	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue      P/O D135-692-011	KJ/RF	
B	08.05.06	Dimension I revised	KJ/DD	

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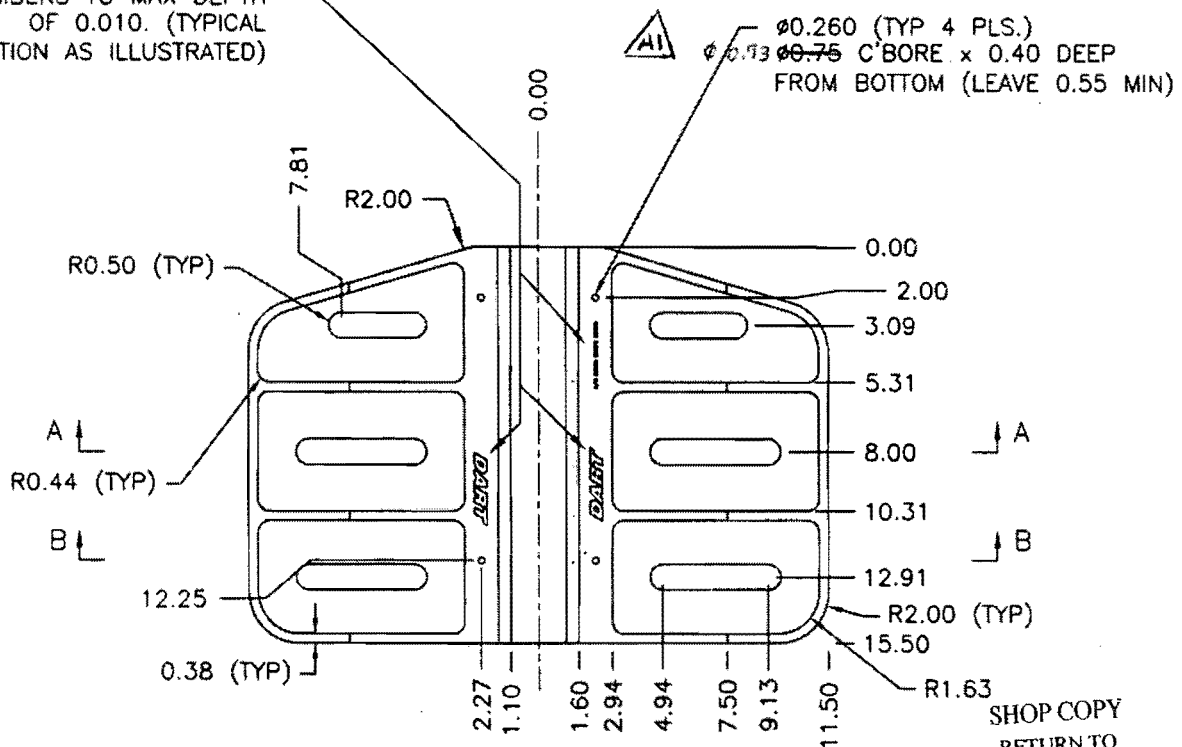




DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3049	REV. A SHEET 1 OF 2
DATE 01 10.18		TITLE BEARPAW	SCALE 1:7
A	01.10.18	NEW ISSUE	
AI	# RF 03.01.13	Ø 0.93 WAS Ø 0.75	

RELEASED  
01.10.24

ENGRAVE DART LOGO TO  
MAX DEPTH OF 0.012.  
ENGRAVE PART AND BATCH  
NUMBERS TO MAX DEPTH  
OF 0.010. (TYPICAL  
LOCATION AS ILLUSTRATED)



D3049-1 BEARPAW

NOTES:

- 1) BEARPAW IS SYMMETRIC ABOUT CENTER LINE
- 2) MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689, 1.00" THICK (MACHINE TO 0.950)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 67169

R/11-039

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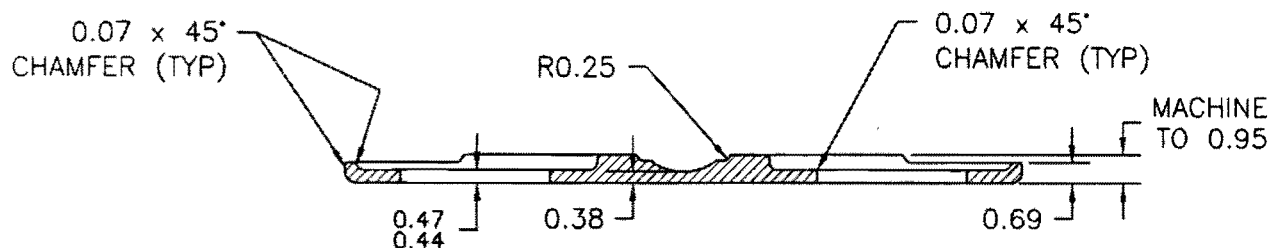
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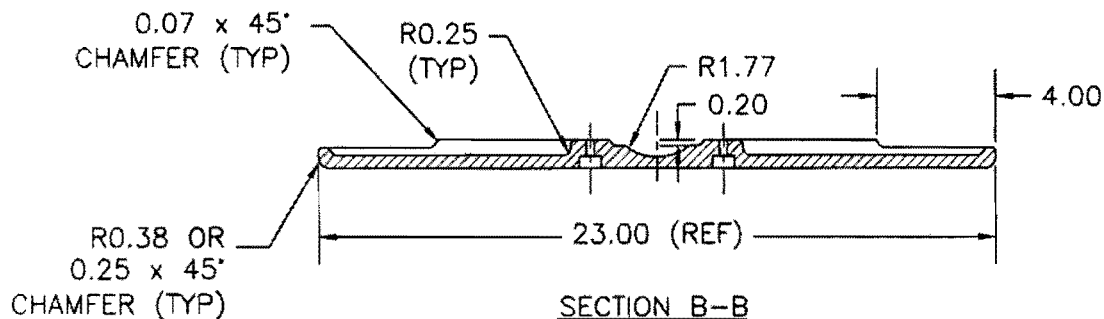
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3049	REV. A SHEET 2 OF 2
DATE 01.10.18		TITLE BEARPAW	SCALE 1:5

RELEASED  
01.10.24 H



SECTION A-A

u/b 67149



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